## LIGHTWEIGHT LAY-FLAT PCA DUCTING



Pre-conditioned air ducting that provides excellent flexibility, durability and ultra-light-weight handling. An insulation layer provides a lightweight thermal barrier to prevent temperature loss.

## **BENEFITS**

- · Manufactured with strong lock-stitch sewn construction.
- Industrial strength fabric with urethane topcoat applied to the exterior.
- Three-ply reinforced insulation composition includes a closed-cell foam thermal barrier.
- · Closed-cell foam insulation is sealed into a watertight cavity and does not absorb or retain moisture from condensation. The insulation also includes a foil-faced surface which reduces temperature rise.
- · Compacts better for storage and deployment.

- · Has natural built in abrasion resistance making it a more durable product.
- Offers better puncture, burst and tensile strength.
- A smooth inner wall and reduce airflow resistance.
- 3x lighter weight than other PVC Products in the Aviation Market without compromising durability, strength and performance.
- High Strength 10oz urethane coated textile. This tuff-coat fabric is flexible, fire resistant (selfextinguishing) and provides enhanced resistance to UV rays, mold and mildew.

## **DATASHEET**

	Test Methods	Exterior Layer	Insulation Layer	Interior Layer
Fabric Identification		1680 SG	Foil Faced Foam	PFR600
Coating Type		<b>Urethane Topcoat Cover</b>	N/A	Urethane Topcoat Cover
Colour (Face/Back)		Green/Green	Foil / White	Yellow/Yellow
Weight		10.00oz/yd²	0.10 inches thick	8.00oz/yd²
Base Fabric Construction				
Туре		FR Polyester	Foil Faced Foam	FR Polyester
Denier		1680x1680	N/A	600x600
Weave (Yarns/Inch)		25x19	N/A	46x36
Strip Tensile (lbf)	ASTM D751	631x598	N/A	488x302
Grab Tensile (lbf)	ASTM D751	705x587	N/A	485x315
Trapezoid Tear (lbf)	ASTM D751	180x120	N/A	49x21
Burst Strength (lbf)	ASTM D751-00	361	N/A	361
Flame Test (Pass)		Self-Extinguishing	N/A	Self-Extinguishing
Resistance to Cold (°C)		-40	-51	-40
Resistance to micro-organisms		Rot Proof	N/A	Rot Proof
Taber Abrasion (CS-10 / 500g)	ASTM D3884-09	3000 cycles	N/A	N/A













